

### Environmentally Friendly Initiatives

- Lighting in Production and Warehouse facilities were converted to compact fluorescent, which saves 80% of the energy of Metal Halide uses and provides effective lighting with color control for processing.
- Solid State Radio Frequency Stamping Machines require 70% less energy to operate than older tube style machinery. Operator safety is increased, and less energy is required for a job.
- Custom designed screen reclaim machine uses less chemicals and water, and reduces waste stream by 50%.
- All new equipment purchased must meet energy efficiency and flexibility guidelines.
- Acrylic adhesives are used in place of cyanoacrylate adhesives, eliminating potential out gassing and vapor dispersion
- Office paper, cardboard, and wooden pallets are on recycle programs.
- High efficiency electric motors are used for all applications.
- Rejected materials are sent back to vendors for recycling.
- Designed a new cooling system for IT's server room that cut cooling costs by 70%.
- Installed new variable speed compressors, cutting energy costs 35% over that of standard compressors.
- All in-house Production Inks are complaint with Proposition 65, ROHS standards and Oeko-Tex 100 Product requirements. They are all heavy metal free; contain no Cadmium, Azo, Chromium, Lead, Tin, Nickel, Trichlorophenols, Chlorinated organic solvents, Tetrachlorophenols, Pentachlorophenols, orthophthalates or disperse dyes.
- A special Project Team has been established to investigate projects using the principles of Reduce, Reuse, and Recycle

